

Superfinisher Type SF 104-Druck

for finest finishing of cylindrical workpieces

- for the operation with lapping and microfinishing films up to 100 mm film width
- can be mounted in the steel holder of the lathe
- Pressure of contact roll pneumatically and precisely adjustable
- Cross oscillation infinitely variable from 0 – 2.500 strokes per minute
- stroke of oscillation 3 mm standard
- automatic self-centering of the film
- air pressure 6 bar, pressure max. 20 kp
- film advance variable from 1 - 26 cm/min.
- maximum main voltage 230 Volt

Accessories:

1 contact roll, complete with axle and bearing
hardness can be chosen: 60, 80 or 95° Shore
Device completely ready for use, including electrical equipment, without coolant device

Options:

- a) Attachment arm with two contact rolls for double working surface
- b) Attachment arm with contact belt for larger belt contact arc
- c) Attachment arm, elongated
- c) can also be delivered with every belt width smaller than 100 mm

Dimensions: length ca. 600 mm, height ca. 380 mm, width ca. 250 mm, weight ca. 25 kg

